
Frequent Accumulator to Recycler Antiproton Transfers

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DOE Review
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Frequent Antiproton Transfers

- Introduction/Definition
- Overview of each Subproject (including progress since previous Review)
 - Beam Line Regulation
 - Software
 - Oscillation Feedback & Control
 - Diagnostics
 - Commissioning
- Implementation Steps
- Summary

Frequent Antiproton Transfers - Introduction

- **Current set-up**
 - ~2 hours to load the Tevatron
 - ~1 hour to set up and send pbars to the Recycler
 - Expect perfection on every transfer
- **Motivation for speeding process**
 - Increased stacking rates only possible by not building a core - empty the Accumulator when it 'fills up'
 - Maintain as high an average stacking rate as possible - minimal impact on stacking
- **Expected set-up time**
 - move from shot set up to transfer when full
 - actually, *automated* transfers as they occur on event now
 - Unstack/transfer time now ~30 seconds, driven by time to adiabatically bunch, accelerate, and extract pbars from the Accumulator

Frequent Antiproton Transfers - Introduction

- Requirements

- Time

- Empty stack every 30 minutes
 - Transfers of order one minute

- Stack size

- 40 E10 or less

- Emittances

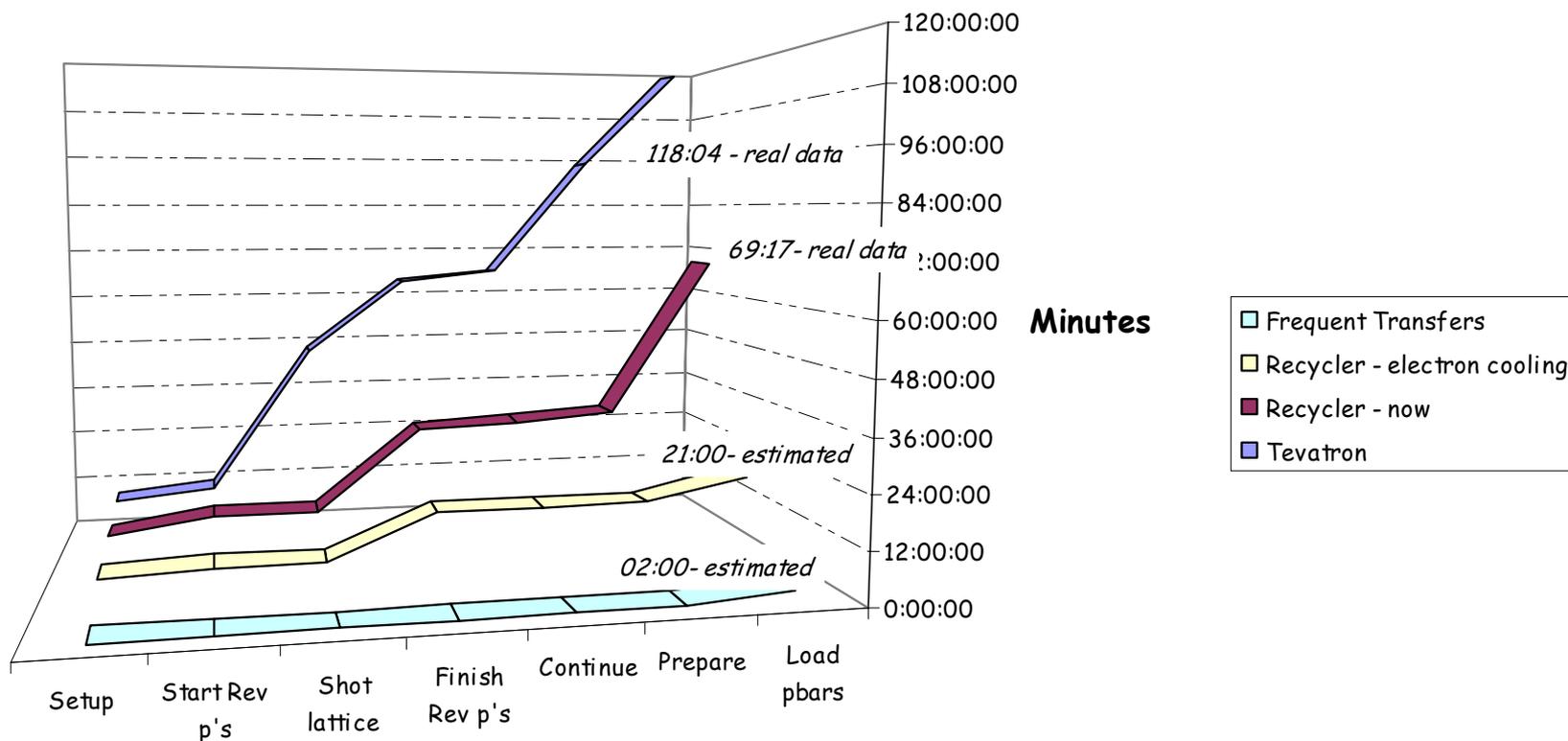
- Transverse: 10π mm-mrad (95% normalized)
 - Longitudinal: 10 eV-s
 - Up to 50% dilution allowable

Frequent Antiproton Transfers - Introduction

- Differences from current scheme
 - No Main Injector tune up - *current time to accomplish*
 - No core cool-down - *current time to accomplish*
 - Beam line tune up only when transmission degrades, monitor with upgraded beam line BPM's - *current time to accomplish*
 - Remain on stacking lattice - *current time to accomplish*
 - No waits to load Tevatron protons - *current time to accomplish*
 - Interrupt stacking only to transfer pbars - *35 seconds/transfer*
 - *number of transfers, 1 or 2, driven by longitudinal emittance*
 - Transverse emittance low because of small stack size (40 ma)
 - Reconfiguration minimized - timers, cooling gains and delays, etc. primarily driven by tune up
 - 'leaner' sequencer
 - Occasional failed transfers are acceptable
- Build on experience from Runs I & II
 - Beam line tune is reproducible
 - Unstacking process is mature and stable
- Now: manual set up, transfers on event
- Future: set up and transfers on event

Frequent Antiproton Transfers - Introduction

Comparative Shot Set Up Times



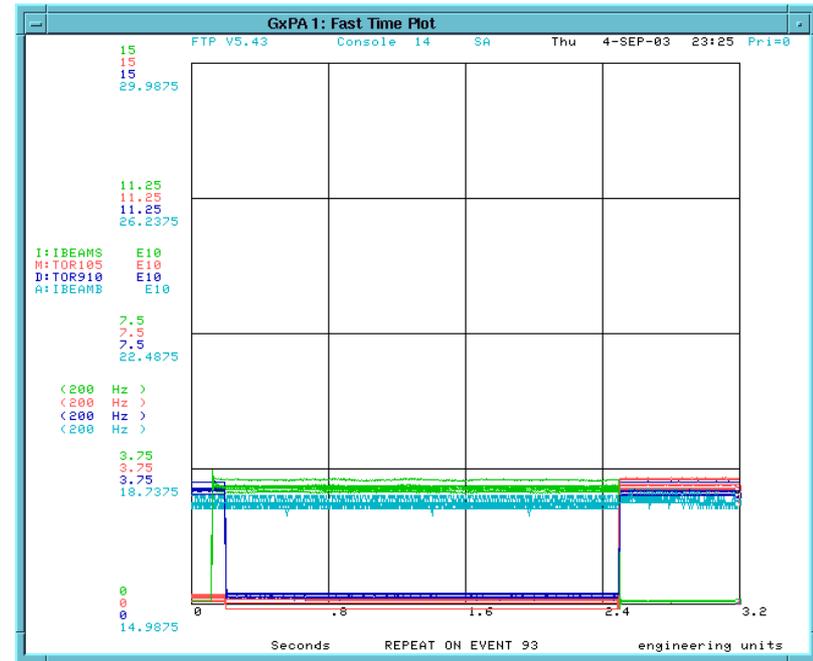
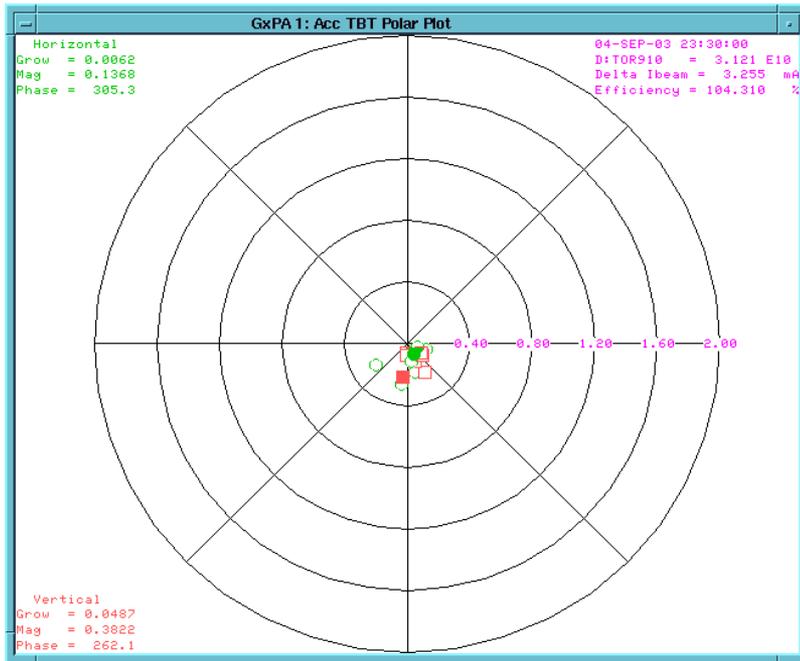
Frequent Antiproton Transfers - Introduction

- Remaining steps from current scheme
 - Orient AP1 for 8 GeV operation
 - power supplies ramped to appropriate energies on clock events
 - Hysteresis and rest level built into ramps (now done for P1 and P2)
 - Unstack on clock event
 - As is now done on clock event (automatically) once all tuneups are complete, 'go's from all affected machines via state devices and communicated through sequencers
 - Phase displacement ramp added to move beam off stack tail

Frequent Antiproton Transfers - Beam Line Regulation

- Motivation
 - Current AP1 powering scheme - 2 sets of power supplies
 - Ramp beam line on clock events - single set of supplies
- Magnetic Field Tolerance
 - Virtually complete
- Improve regulation as necessary
 - Beam studies conducted in September
 - Reverse protons from MI to Accumulator with majority of AP1 120 GeV supplies at 8 GeV currents
 - TBT oscillations at Accumulator injection monitored
 - At least as good as with normal suite of AP1 supplies
- Waveform generator control for AP1
 - Fermilab CAMAC 465 cards can be built to support ramping AP1 supplies
 - 15 cards needed at \$800 each
 - Can be fabricated and installed in a matter of weeks
 - 2 are installed, preparations to ramp 2 supplies in progress

Frequent Antiproton Transfers - Beam Line Regulation



Proof of principle
4 September 2003

Frequent Antiproton Transfers - Software

- Support for beam line ramping
 - User friendlier 465 card application
 - Fold into current operation (with beam line tuning)
- Sequencer upgrades/other support
 - Ongoing as needed

Frequent Antiproton Transfers - Oscillation Feedback & Control

- Pbar Injection damper in MI
 - Damper operation demonstrated with protons
 - Hardware procured - reversing switches and amplifiers
 - Additional amplifiers ordered
- Quadrupole pickup in Accumulator
 - New amplifier designed and built
 - Installation planned for next access

Frequent Antiproton Transfers - Diagnostics

- Beam line BPM upgrade
 - Requirements spelled out and are being refined
 - Survey of current systems in progress
 - Resources are being identified
 - Instrumentation
 - Computing division
 - Follow on to Tevatron BPM upgrade
 - RFP for necessary 'Echotek' boards in line
- Magnetic field probes on beam line elements
 - proof of principle on an AP3 line quadrupole
 - Life testing in progress

Frequent Antiproton Transfers - BPM requirements

P1 line

<u>Mode</u>	<u>Energy (GeV)</u>	<u>Particle</u>	<u>Bunch structure</u>	<u>Intensity</u>	<u>Read frequency</u>
Reverse protons	8	protons	53 MHz up to 84 bunches	10^{11}	.1 Hz or less
Pbars to MI/RR/Tevatron	8	pbars	4 bunches of 2.5 MHz superimposed on 53 MHz	$10^{10} - 10^{11}$.1 Hz or less
Stacking	120	Protons	53 MHz up to 84 bunches	10^{13}	~.5 Hz
SY120	120	Protons	slow spill 53 MHz	10^{11}	.5 - 1 sec spill
Collider protons	150	Protons	single coalesced bunch	10^{12}	

Frequent Antiproton Transfers - BPM requirements

P2 line

<u>Mode</u>	<u>Energy (GeV)</u>	<u>Particle</u>	<u>Bunch structure</u>	<u>Intensity</u>	<u>Read frequency</u>
Reverse protons	8	protons	53 MHz up to 84 bunches	10^{11}	.1 Hz or less
Pbars to MI/RR/Teatron	8	pbars	4 bunches of 2.5 MHz superimposed on 53 MHz	$10^{10} - 10^{11}$.1 Hz or less
Stacking	120	protons	53 MHz up to 84 bunches	10^{13}	~.5 Hz
SY120	P2120	protons - slow spill	53 MHz	10^{11}	.5 - 1 sec spill

Frequent Antiproton Transfers - BPM requirements

AP1 line

<u>Mode</u>	<u>Energy (GeV)</u>	<u>Particle</u>	<u>Bunch structure</u>	<u>Intensity</u>	<u>Read frequency</u>
Reverseprotons	8	protons	53 MHz up to 84 bunches	10^{11}	.1Hz or less
Pbars to MI/RR/Tevatron	8	pbars	4 bunches of 2.5 MHz superimposed on 53 MHz	$10^{10} - 10^{11}$.1 Hz or less
Stacking	120	protons	53 MHz up to 84 bunches	10^{13}	~.5 Hz

Frequent Antiproton Transfers - BPM requirements

AP3 line

<u>Mode</u>	<u>Energy (GeV)</u>	<u>Particle</u>	<u>Bunch structure</u>	<u>Intensity</u>	<u>Read frequency</u>
Reverse protons	8	protons	53 MHz up to 84 bunches	10^{11}	.1Hz or less
Pbars to MI/RR/Teatron	8	pbars	4 bunches of 2.5 MHz superimposed on 53 MHz	$10^{10} - 10^{11}$.1 Hz or less

Frequent Antiproton Transfers - BPM requirements

A1 line

<u>Mode</u>	<u>Energy (GeV)</u>	<u>Particle</u>	<u>Bunch structure</u>	<u>Intensity</u>	<u>Read frequency</u>
Collider tuneup - protons from Tevatron to MI	150	protons (from Tevatron to MI)	53 MHz up to 84 bunches single coalesced bunch	$10^{10} - 10^{11}$	
Pbars from MI to Tevatron	150	pbars	2.5 MHz up to 4 bunches	$10^{10} - 10^{11}$.5 Hz?

Frequent Antiproton Transfers - Commissioning

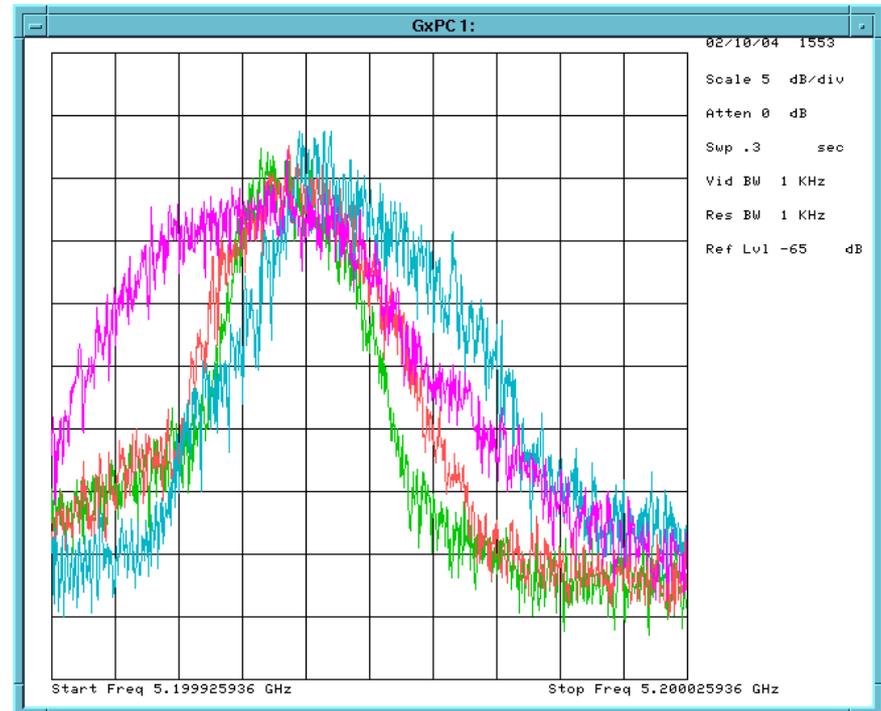
- Phased/parallel implementation
 - Implement aspects which will benefit Collider operation in the short term (pre-Recycler integration)
 - Main Injector pbar injection damper - spring '04
 - Sequencer streamlining - ongoing
 - Phase in ramped AP1 supplies - 3/04 - 9/04
 - Complete additional steps in anticipation of Recycler integration/Electron cooling/Stack Tail upgrades
 - Beam line BPM upgrade - end of CY '04
 - Software - ongoing through end of project
 - Frequent transfers - fully implemented consistent with Recycler electron cooling and Stack Tail upgrades

Frequent Antiproton Transfers - Energy Matching

- Mismatch in circumferences of machines
 - 120 GeV MI to Debuncher not optimized
 - Accumulator to MI requires frequency jump after transfer phase lock
 - 8 GeV Accumulator to Recycler requires an 'energy dip' in the MI
- New project aims to mitigate mismatches by
 - '8 GeV' defined by the Recycler
 - Allow frequency flexibility between MI and Debuncher
 - Adjust Debuncher to exploit this flexibility
 - Adjust Accumulator to remove energy dip
 - Redefine Booster extraction energy
 - Adjust transfer line 8 GeV levels
 - RF phase/frequency adjustments
 - Booster to MI
 - MI to Debuncher
 - Accumulator to MI/RR
- Technical expertise by Integration dept. (Val Lebedev et al)
- Progress to date
 - Defined in January '04
 - Scope of work in development
 - MI to Debuncher phase jump implemented this month
 - Collaborative effort with Cornell (Bill Ashmanskas)
 - Exploitation plan under development
 - Dedicated 1-shift studies period to implement - coming weeks?
 - Collaboration/MOU with Cornell begun

Frequent Antiproton Transfers - Energy Matching

Scope trace
of phase
jump



Intentionally moving
Debuncher energy

Frequent Antiproton Transfers - Summary

- With the Recycler and electron cooling integrated into Collider operation and high stacking rates, frequent transfers will be vital
 - Unstack and transfer every 30 minutes/ 40×10^{10} stack
 - Interrupt stacking for ~ minutes
- 6-fold plan to realize automated transfers
 - Beam Line Regulation
 - Software
 - Oscillation Feedback & Control
 - Diagnostics
 - Commissioning
 - Circumference (energy) matching - NEW
- Status
 - Progress on majority of fronts